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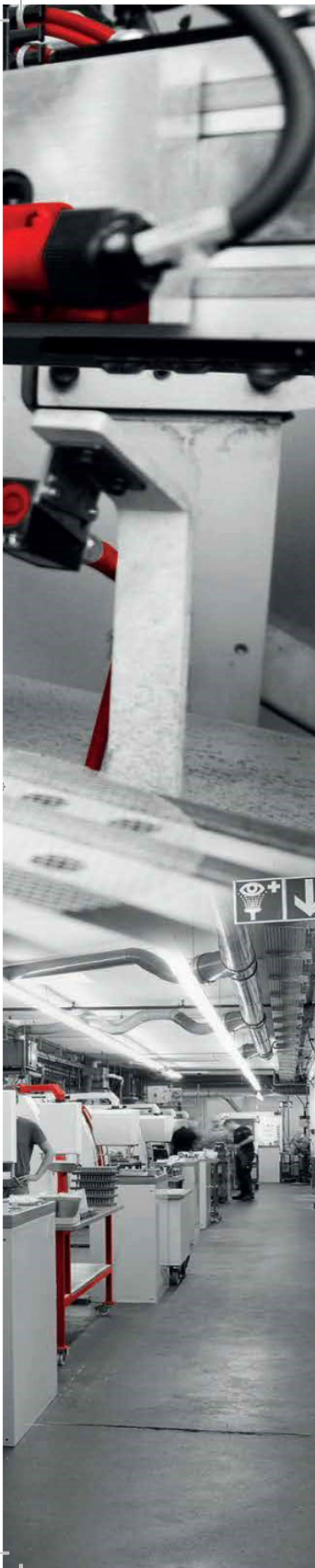
Always the right tool







We have 8 decades  
of developing tailor-made  
tool solutions behind us



## - quality

We don't talk about quality, we let it speak for itself. Every day and in everything we do. This practice makes LUKAS tools a safe, reliable factor in your manufacturing process and ensures the best possible production quality.

- made in Germany
- top quality raw material
- state-of-the-art test facilities
- Quality management system according to EN ISO 9001:2015
- active membership in trade associations







Nine sections for  
any application

## The **LUKAS** - Catalogue

Navigate quickly and vividly to the right tool for you. There are coloured dots above each product table to show the material group; you'll find the key at the bottom of each page. Next to them you'll find the product line indication - from one to three stars. Each table row contains recommendations for use; there's more information on these in the practical fold-out in the catalogue cover. New tools are shown on a darker grey background, for easy identification..





## For all materials and for any application

The appropriate material groups for each tool are shown in the table header.



### Product line

The product line is indicated with a simple star system:



**LUKAS** Compact grinding disc

**Purple Grain Single compact grinding disc**

**A** **B** \*\*\*

**C** **D**

**E**

**F**

**G**

**Purple Grain Multi compact grinding disc**

**A** **B** \*\*\*

**C** **D**

**E**

**F**

**G**

**Material classification**

**Stainless and Cast Steels**

- Stainless steels
- Cast steels
- Austenitic stainless steels
- Ferritic stainless steels
- Duplex stainless steels
- Martensitic stainless steels
- Cast steels
- Heat-treated steels
- Heat-resistant structural steels

**Alloyed, Tempered Steels**

- Alloyed steels
- Tempered steels
- Alloyed structural steels
- Alloyed tool steels
- Alloyed cast steels
- Alloyed heat-treated steels
- Alloyed heat-resistant steels
- Alloyed heat-treated steels
- Alloyed heat-resistant steels

**Tool Steels**

- Tool steels
- High-speed steels
- High-alloyed tool steels
- Cold-chamber tool steels
- Hot-working tool steels
- Tool-working tool steels

**Rust, acid and heat resistant Steels and Cast Steels**

- Stainless
- Ferritic
- Ferritic-austenitic
- Heat-resistant
- Heat-treated
- Heat-resistant
- Heat-treated
- Heat-resistant
- Heat-treated

**Product Lines**

- High Performance
- Industry
- Base

**Safety Symbols**

**Power tools**

**Application area**

**Product line**

**Product series**

**Usage/power tool**

**New products (dark background)**

**Application recommendation for the material group**

**Material key**

**Material classification and safety symbols**

- A Application area
- B Product line
- C Product series
- D Usage/power tool
- E New products (dark background)
- F Application recommendation for the material group
- G Material key
- H Material classification and safety symbols



## Cup Brushes with thread

|  |         |         |          |      | Packing Unit : 1 |      |
|-----------------------------------------------------------------------------------|---------|---------|----------|------|------------------|------|
| Stock Code                                                                        | Quality | Type    | Diameter | Wire | Thread           | RPM  |
| 7WC1401400016                                                                     | Steel   | Crimped | 140      | 0.35 | M14              | 8000 |
| 7WC1401410116                                                                     | Inox    | Crimped | 140      | 0.35 | M14              | 8000 |
| 7WC1405800016                                                                     | Steel   | Crimped | 140      | 0.35 | 5/8"             | 8000 |
| 7WC1405810016                                                                     | Inox    | Crimped | 140      | 0.35 | 5/8"             | 8000 |



## Cup Brushes with thread

|  |         |         |          |      | Packing Unit : 1 |       |
|-----------------------------------------------------------------------------------|---------|---------|----------|------|------------------|-------|
| Stock Code                                                                        | Quality | Type    | Diameter | Wire | Thread           | RPM   |
| 7WC0651400035                                                                     | Steel   | Crimped | 65       | 0.3  | M14              | 12500 |
| 7WC0651401035                                                                     | Steel   | Knotted | 65       | 0.5  | M14              | 12500 |
| 7WC0801400035                                                                     | Steel   | Crimped | 80       | 0.3  | M14              | 9000  |
| 7WC0801401035                                                                     | Steel   | Knotted | 80       | 0.5  | M14              | 9000  |
| 7WC1001400035                                                                     | Steel   | Crimped | 100      | 0.3  | M14              | 8500  |
| 7WC1001401035                                                                     | Steel   | Knotted | 100      | 0.8  | M14              | 8500  |
| 7WC1201400035                                                                     | Steel   | Knotted | 120      | 0.8  | M14              | 8000  |
| 7WC1401400035                                                                     | Steel   | Crimped | 140      | 0.4  | M14              | 8000  |
| 7WC1401408035                                                                     | Steel   | Knotted | 140      | 0.8  | M14              | 8000  |
| 7WC1405800035                                                                     | Steel   | Crimped | 140      | 0.5  | 5/8"             | 8000  |
| 7WC1501400035                                                                     | Inox    | Crimped | 150      | 0.3  | M14              | 6500  |
| 7WC1505800035                                                                     | Inox    | Crimped | 150      | 0.3  | 5/8"             | 6500  |



## Pipeline Cleaning Brushes

|  |         |          |          |      | Packing Unit : 1 |       |
|-------------------------------------------------------------------------------------|---------|----------|----------|------|------------------|-------|
| Stock Code                                                                          | Quality | Type     | Diameter | Wire | Bore             | RPM   |
| 7WS115220320016                                                                     | Steel   | 32 Knots | 115      | 0.5  | 22.23            | 15000 |
| 7WS115220321016                                                                     | Inox    | 32 Knots | 115      | 0.5  | 22.23            | 15000 |
| 7WS178220760016                                                                     | Steel   | 76 Knots | 178      | 0.5  | 22.23            | 12500 |

| Wheel Brushes, Crimped Wire                                                       |         |         |          |           |                  |      |      |
|-----------------------------------------------------------------------------------|---------|---------|----------|-----------|------------------|------|------|
|  |         |         |          |           | Packing Unit : 1 |      |      |
| Stock Code                                                                        | Quality | Type    | Diameter | Thickness | Bore             | Wire | RPM  |
| 7WS150253200016                                                                   | Steel   | Crimped | 150      | 25        | 32               | 0.35 | 6000 |
| 7WS150253210016                                                                   | Inox    | Crimped | 150      | 25        | 32               | 0.30 | 6000 |
| 7WS200253200016                                                                   | Steel   | Crimped | 200      | 25        | 32               | 0.35 | 6000 |
| 7WS250383200016                                                                   | Steel   | Crimped | 250      | 38        | 32               | 0.35 | 3600 |

| Pencil & Cup Brushes, Shank 6 mm                                                   |         |                         |          |                  |      |       |
|------------------------------------------------------------------------------------|---------|-------------------------|----------|------------------|------|-------|
|  |         |                         |          | Packing Unit : 1 |      |       |
| Stock Code                                                                         | Quality | Type                    | Diameter | Spindle          | Wire | RPM   |
| 7WP01200016                                                                        | Steel   | Pencil, Crimped         | 12       | 6 mm             | 0.35 | 12000 |
| 7WP01200116                                                                        | Steel   | Pointed Pencil, Crimped | 12       | 6 mm             | 0.35 | 20000 |
| 7WP01210116                                                                        | Inox    | Pencil, Crimped         | 12       | 6 mm             | 0.35 | 12000 |
| 7WP02200016                                                                        | Steel   | Pencil, Crimped         | 22       | 6 mm             | 0.35 | 12000 |
| 7WP02200116                                                                        | Steel   | Pointed Pencil, Crimped | 22       | 6 mm             | 0.35 | 12000 |

| Wheel Brushes, Crimped Wire                                                         |         |         |          |           |                  |      |      |
|-------------------------------------------------------------------------------------|---------|---------|----------|-----------|------------------|------|------|
|  |         |         |          |           | Packing Unit : 1 |      |      |
| Stock Code                                                                          | Quality | Type    | Diameter | Thickness | Bore             | Wire | RPM  |
| 7WS150183200935                                                                     | Steel   | Crimped | 150      | 18        | 32               | 0.3  | 6000 |
| 7WS150253200035                                                                     | Steel   | Crimped | 150      | 25        | 32               | 0.3  | 6000 |
| 7WS200203200935                                                                     | Steel   | Crimped | 200      | 20        | 32               | 0.3  | 4500 |
| 7WS200253200035                                                                     | Steel   | Crimped | 200      | 25        | 32               | 0.35 | 4500 |
| 7WS250253200035                                                                     | Steel   | Crimped | 250      | 25        | 32               | 0.35 | 3600 |



| Bevel Brushes (M14)                                                               |         |         |          |                  |      |       |
|-----------------------------------------------------------------------------------|---------|---------|----------|------------------|------|-------|
|  |         |         |          | Packing Unit : 1 |      |       |
| Stock Code                                                                        | Quality | Type    | Diameter | Thickness        | Wire | RPM   |
| 7WS115140003016                                                                   | Steel   | Knotted | 115      | 12               | 0.35 | 15000 |
| 7WS115140001016                                                                   | Inox    | Knotted | 115      | 12               | 0.35 | 15000 |



| Cylindrical Brushes, Shank 6 mm                                                   |         |         |          |                  |      |       |
|-----------------------------------------------------------------------------------|---------|---------|----------|------------------|------|-------|
|  |         |         |          | Packing Unit : 1 |      |       |
| Stock Code                                                                        | Quality | Type    | Diameter | Thickness        | Wire | RPM   |
| 7WW030060600016                                                                   | Steel   | Crimped | 30       | 6                | 0.20 | 20000 |
| 7WW040100600016                                                                   | Steel   | Crimped | 40       | 10               | 0.20 | 18000 |
| 7WW050120600016                                                                   | Steel   | Crimped | 50       | 12               | 0.30 | 15000 |
| 7WW050120610016                                                                   | Inox    | Crimped | 50       | 12               | 0.30 | 15000 |
| 7WW070120600016                                                                   | Steel   | Crimped | 70       | 12               | 0.30 | 15000 |
| 7WW070120610016                                                                   | Inox    | Crimped | 70       | 12               | 0.30 | 15000 |
| 7WW070200610016                                                                   | Inox    | Crimped | 70       | 20               | 0.30 | 15000 |



| Pencil & Cup Brushes, Shank 6 mm                                                    |         |                         |          |                  |      |       |
|-------------------------------------------------------------------------------------|---------|-------------------------|----------|------------------|------|-------|
|  |         |                         |          | Packing Unit : 1 |      |       |
| Stock Code                                                                          | Quality | Type                    | Diameter | Thickness        | Wire | RPM   |
| 7WP01200135                                                                         | Steel   | Pointed pencil, crimped | 12       |                  |      | 12000 |
| 7WC050000535                                                                        | Steel   | Cup, crimped            | 50       |                  | 0.3  | 4500  |
| 7WC0651400035                                                                       | Steel   | Cup, crimped            | 65       |                  | 0.5  | 4500  |
| 7WC075000535                                                                        | Steel   | Cup, crimped            | 75       |                  | 0.3  | 4500  |



| Welders Hand Brush For Universal Application                                        |         |                                       |  |                   |      |  |
|-------------------------------------------------------------------------------------|---------|---------------------------------------|--|-------------------|------|--|
|  |         |                                       |  | Packing Unit : 12 |      |  |
| Stock Code                                                                          | Quality | 4 ROW                                 |  |                   | Wire |  |
| 7WH04935                                                                            | Steel   | 4 Row Hand Welder Brush Wooden Handle |  |                   | 0.30 |  |





| Cutting Discs for Steel and Inox                                                  |      |          |           |                          |       |                    |
|-----------------------------------------------------------------------------------|------|----------|-----------|--------------------------|-------|--------------------|
|  |      |          |           | Packing Unit : 50 1 mm   |       |                    |
|                                                                                   |      |          |           | Packing Unit : 25 1.9 mm |       |                    |
|                                                                                   |      |          |           | Packing Unit : 25 2.5 mm |       |                    |
|                                                                                   |      |          |           | Packing Unit : 25 3 mm   |       |                    |
| Stock Code                                                                        | Type | Diameter | Thickness | Bore                     | RPM   | Quality            |
| 5FA115102288024                                                                   | T41  | 115      | 1.0       | 22.23                    | 13300 | A60Z Inox Progress |
| 5FA115252208024                                                                   | T41  | 115      | 2.5       | 22.23                    | 13300 | A30Z Inox Progress |
| 5FA125102288024                                                                   | T41  | 125      | 1.0       | 22.23                    | 12200 | A60Z Inox Progress |
| 5FA230192208024                                                                   | T41  | 230      | 1.9       | 22.23                    | 6600  | A46Z Inox Progress |
| 5FA230252208024                                                                   | T41  | 230      | 2.5       | 22.23                    | 6600  | A30Z Inox Progress |



| Cutting Discs for Inox                                                            |      |          |           |                          |       |           |
|-----------------------------------------------------------------------------------|------|----------|-----------|--------------------------|-------|-----------|
|  |      |          |           | Packing Unit : 50 1 mm   |       |           |
|                                                                                   |      |          |           | Packing Unit : 50 1.6 mm |       |           |
|                                                                                   |      |          |           | Packing Unit : 25 1.9 mm |       |           |
|                                                                                   |      |          |           | Packing Unit : 25 2.5 mm |       |           |
|                                                                                   |      |          |           | Packing Unit : 25 3 mm   |       |           |
| Stock Code                                                                        | Type | Diameter | Thickness | Bore                     | RPM   | Quality   |
| 5FA115102277024                                                                   | T41  | 115      | 1.0       | 22.23                    | 13300 | A60X Inox |
| 5FA115162216024                                                                   | T41  | 115      | 1.6       | 22.23                    | 13300 | A46X Inox |
| 5FA115252235024                                                                   | T41  | 115      | 2.5       | 22.23                    | 13300 | A30X Inox |
| 5FA125102277024                                                                   | T41  | 125      | 1.0       | 22.23                    | 12200 | A60X Inox |



| Cutting Discs for Steel                                                             |      |          |           |                          |       |              |
|-------------------------------------------------------------------------------------|------|----------|-----------|--------------------------|-------|--------------|
|  |      |          |           | Packing Unit : 25 2 mm   |       |              |
|                                                                                     |      |          |           | Packing Unit : 25 2,5 mm |       |              |
|                                                                                     |      |          |           | Packing Unit : 25 3 mm   |       |              |
| Stock Code                                                                          | Type | Diameter | Thickness | Bore                     | RPM   | Quality      |
| 5FA100201615051                                                                     | T41  | 100      | 2.5       | 16                       | 15300 | A30V Steel   |
| 5FA115302215051                                                                     | T41  | 115      | 2.5       | 22.23                    | 13300 | A30V Steel   |
| 5FA125302215051                                                                     | T41  | 125      | 3.0       | 22.23                    | 12200 | A30V Steel   |
| 5FA178302218051                                                                     | T41  | 178      | 3.0       | 22.23                    | 8500  | A30V Steel   |
| 5FA230302218051                                                                     | T41  | 230      | 3.0       | 22.23                    | 6600  | A30V Steel   |
| 5FA230302215051                                                                     | T41  | 230      | 3.0       | 22.23                    | 6600  | A30VSP Steel |

## Cutting Discs



### Cutting Discs for Masonry



Packing Unit : 25

| Stock Code      | Type | Diameter | Thickness | Bore  | RPM   | Quality  |
|-----------------|------|----------|-----------|-------|-------|----------|
| 5FC115302215051 | T41  | 115      | 3.0       | 22.23 | 13300 | C30V- BF |
| 5FC125302215051 | T41  | 125      | 3.0       | 22.23 | 12200 | C30V- BF |
| 5FC230302218051 | T41  | 230      | 3.2       | 22.23 | 6600  | C30V- BF |



### Cutting Discs for Steel



Packing Unit : 20 1 mm  
Packing Unit : 25 1.9 mm  
Packing Unit : 25 3 mm

| Stock Code      | Type | Diameter | Thickness | Bore  | RPM   | Quality              |
|-----------------|------|----------|-----------|-------|-------|----------------------|
| 5FA115102201051 | T41  | 115      | 1.0       | 22.23 | 13300 | A46T-BF Steel & Inox |
| 5FA115302225051 | T41  | 115      | 2.5       | 22.23 | 13300 | A30T-BF Steel        |
| 5FA230182215024 | T41  | 230      | 1.9       | 22.23 | 6600  | A46T-BF Steel        |
| 5FA230182212024 | T41  | 230      | 1.9       | 22.23 | 6600  | A46T-BF Inox         |
| 5FA230302218151 | T41  | 230      | 3.0       | 22.23 | 6600  | A30T-BF Steel        |

| Stationary Cutting Discs for Steel                                                |      |          |           |      |      |                      |                  |
|-----------------------------------------------------------------------------------|------|----------|-----------|------|------|----------------------|------------------|
|  |      |          |           |      |      | Packing Unit : 10    |                  |
| Stock Code                                                                        | Type | Diameter | Thickness | Bore | RPM  | External Re-Inforced | Quality Internal |
| 5UA30032                                                                          | T41  | 300      | 3.2       | 25.4 | 5100 | A30R-BF Steel        | A30P-BFI Steel   |
| 5UA30032                                                                          | T41  | 300      | 3.2       | 40.0 | 5100 | A30R-BF Steel        | A30P-BFI Steel   |
| 5UA35032                                                                          | T41  | 350      | 3.2       | 25.4 | 4400 | A30R-BF Steel        | A30P-BFI Steel   |
| 5UA35032                                                                          | T41  | 350      | 3.2       | 40.0 | 4400 | A30R-BF Steel        |                  |
| 5UA35038                                                                          | T41  | 350      | 3.8       | 25.4 | 4400 | WA30R-BFI Inox       |                  |
| 5UA40040                                                                          | T41  | 400      | 4.0       | 25.4 | 3800 | A30R-BF Steel        | A30P-BFI Steel   |
| 5UA40040                                                                          | T41  | 400      | 4.0       | 40.0 | 3800 | A30R-BF Steel        | A30P-BFI Steel   |
| 5UA45040                                                                          | T41  | 450      | 4.0       | 40.0 | 3400 | A30R-BF Steel        | A30P-BFI Steel   |
| 5UA50040                                                                          | T41  | 500      | 4.0       | 40.0 | 3100 |                      | A36P-BFI Steel   |
| 5UB50040                                                                          | T41  | 500      | 4.0       | 40.0 | 3100 | BF ALLO/SIC          | BFI ALLO/SIC     |

| Cutting Discs for Masonry                                                           |      |          |           |      |      |                   |
|-------------------------------------------------------------------------------------|------|----------|-----------|------|------|-------------------|
|  |      |          |           |      |      | Packing Unit : 10 |
| Stock Code                                                                          | Type | Diameter | Thickness | Bore | RPM  | Quality           |
| 5UC35032251018                                                                      | T41  | 350      | 3.2       | 25.4 | 4400 | C24R-BF           |





| Cutting and Grinding Disc for Inox - Cool Jobber                                  |      |          |           |       |                   |              |
|-----------------------------------------------------------------------------------|------|----------|-----------|-------|-------------------|--------------|
|  |      |          |           |       | Packing Unit : 25 |              |
| Stock Code                                                                        | Type | Diameter | Thickness | Bore  | RPM               | Quality      |
| 5FA115302255024                                                                   | T27  | 115      | 3         | 22.23 | 13300             | A36V-BF Inox |



| Grinding Discs for Steel                                                          |      |          |           |       |                   |               |
|-----------------------------------------------------------------------------------|------|----------|-----------|-------|-------------------|---------------|
|  |      |          |           |       | Packing Unit : 10 |               |
| Stock Code                                                                        | Type | Diameter | Thickness | Bore  | RPM               | Quality       |
| 5DA115702208024                                                                   | T27  | 115      | 7.0       | 22.23 | 13300             | A24X-BF Steel |
| 5DA230702208024                                                                   | T27  | 230      | 7.0       | 22.23 | 6600              | A24X-BF Steel |



| Grinding Discs for Inox                                                             |      |          |           |       |                   |              |
|-------------------------------------------------------------------------------------|------|----------|-----------|-------|-------------------|--------------|
|  |      |          |           |       | Packing Unit : 10 |              |
| Stock Code                                                                          | Type | Diameter | Thickness | Bore  | RPM               | Quality      |
| 5DA115702204024                                                                     | T27  | 115      | 7.0       | 22.23 | 13300             | A24X-BF Inox |
| 5DA230702204024                                                                     | T27  | 230      | 7.0       | 22.23 | 6600              | A24X-BF Inox |



| Grinding Discs for Steel                                                          |      |          |           |       |                   |            |
|-----------------------------------------------------------------------------------|------|----------|-----------|-------|-------------------|------------|
|  |      |          |           |       | Packing Unit : 10 |            |
| Stock Code                                                                        | Type | Diameter | Thickness | Bore  | RPM               | Quality    |
| 5DA100401615051                                                                   | T27  | 100      | 4.5       | 16    | 15300             | A30T Steel |
| 5DA100601615051                                                                   | T27  | 100      | 6.0       | 16    | 15300             | A30T Steel |
| 5DA115602215051                                                                   | T27  | 115      | 6.0       | 22.23 | 13300             | A30V Steel |
| 5DA125602215051                                                                   | T27  | 125      | 6.0       | 22.23 | 12200             | A30V Steel |
| 5DA230402218251                                                                   | T27  | 230      | 4.5       | 22.23 | 6600              | A24V Steel |
| 5DA230602218251                                                                   | T27  | 230      | 6.0       | 22.23 | 6600              | A24V Steel |



| Grinding Discs for Steel                                                           |      |          |           |       |                   |            |
|------------------------------------------------------------------------------------|------|----------|-----------|-------|-------------------|------------|
|  |      |          |           |       | Packing Unit : 20 |            |
| Stock Code                                                                         | Type | Diameter | Thickness | Bore  | RPM               | Quality    |
| 5DA230402218251                                                                    | T27  | 230      | 4.0       | 22.23 | 6600              | A24V Steel |



| Grinding Discs for Masonry                                                          |      |          |           |       |                   |         |
|-------------------------------------------------------------------------------------|------|----------|-----------|-------|-------------------|---------|
|  |      |          |           |       | Packing Unit : 10 |         |
| Stock Code                                                                          | Type | Diameter | Thickness | Bore  | RPM               | Quality |
| 5DB230602218151                                                                     | T27  | 230      | 6.0       | 22.23 | 6600              | B30V    |

| Vitrified Bench /Pedestal Grinding Wheels                                         |          |           |       |                    |
|-----------------------------------------------------------------------------------|----------|-----------|-------|--------------------|
|  |          |           |       | Packing Unit : 1   |
| Stock Code                                                                        | Diameter | Thickness | Bore  | Quality            |
| 5ZA12520                                                                          | 125      | 20        | 31.75 | A36, A46, A60      |
| 5ZA15016                                                                          | 150      | 16        | 31.75 | A36, A46, A60      |
| 5ZA15020                                                                          | 150      | 20        | 31.75 | A36, A46, A60, A80 |
| 5ZC15020                                                                          | 150      | 20        | 31.75 | GC60, GC80         |
| 5ZA15025                                                                          | 150      | 25        | 31.75 | A36, A46, A60      |
| 5ZC15025                                                                          | 150      | 25        | 31.75 | GC60, GC80         |
| 5ZA20020                                                                          | 200      | 20        | 31.75 | A36, A46, A60      |
| 5ZC20020                                                                          | 200      | 20        | 31.75 | GC60               |
| 5ZA20025                                                                          | 200      | 25        | 31.75 | A36, A46, A60      |
| 5ZC20025                                                                          | 200      | 25        | 31.75 | GC60, GC80, CG100  |
| 5ZA20032                                                                          | 200      | 32        | 31.75 | A36, A46, A60      |
| 5ZA20032                                                                          | 200      | 32        | 50.8  | A36, A60           |
| 5ZC20032                                                                          | 200      | 32        | 50.8  | GC60               |
| 5ZA25025                                                                          | 250      | 25        | 31.75 | A36, A46, A60      |
| 5ZC25025                                                                          | 250      | 25        | 31.75 | GC60, GC80         |
| 5ZA25032                                                                          | 250      | 32        | 31.75 | A36, A46, A60      |
| 5ZC25032                                                                          | 250      | 32        | 31.75 | GC60               |
| 5ZA25032                                                                          | 250      | 32        | 50.8  | A36, A46, A60      |
| 5ZA25040                                                                          | 250      | 40        | 50.8  | A36, A46, A60      |
| 5ZC25040                                                                          | 250      | 40        | 50.8  | GC60               |
| 5ZA30040                                                                          | 300      | 40        | 50.8  | A36, A46, A60      |
| 5ZC30040                                                                          | 300      | 40        | 50.8  | GC60               |
| 5ZA30040                                                                          | 300      | 40        | 76.2  | A36, A46, A60      |
| 5ZA30050                                                                          | 300      | 50        | 50.8  | A36, A46, A60      |
| 5ZA35040                                                                          | 350      | 40        | 76.2  | A36, A46, A60      |
| 5ZA35050                                                                          | 350      | 50        | 50.8  | A36, A46, A60      |
| 5ZA40050                                                                          | 400      | 50        | 127   | A36, A46, A60      |



## Diamond Cutting Discs - Segmented



| Diamond Cutting Blades - Segmented                                                |                          |          |                  |       |         |
|-----------------------------------------------------------------------------------|--------------------------|----------|------------------|-------|---------|
|  |                          |          | Packing Unit : 1 |       |         |
| Stock Code                                                                        | Type                     | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302201003                                                                   | Segmented Rim            | 115      | 2.5              | 22.23 | 13300   |
| 7DB125302201003                                                                   | Segmented Rim            | 125      | 2.5              | 22.23 | 12200   |
| 7DB180302201003                                                                   | Segmented Rim            | 180      | 2.5              | 22.23 | 8500    |
| 7DB230302201003                                                                   | Segmented Rim            | 230      | 2.5              | 22.23 | 6600    |
| 7DB350302501003                                                                   | Segmented Rim            | 350      | 3.2              | 25.00 | 5400    |
| 7DB350302502003                                                                   | Segmented Rim (Asphalt*) | 350      | 3.2              | 25.00 | 4400    |



| Diamond Cutting Blades - Segmented                                                 |               |          |                  |       |         |
|------------------------------------------------------------------------------------|---------------|----------|------------------|-------|---------|
|  |               |          | Packing Unit : 1 |       |         |
| Stock Code                                                                         | Type          | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302201103                                                                    | Segmented Rim | 115      | 2.5              | 22.23 | 13300   |
| 7DB230302201103                                                                    | Segmented Rim | 230      | 2.5              | 22.23 | 6600    |



| Diamond Cutting Blades - Segmented                                                  |               |          |                  |       |         |
|-------------------------------------------------------------------------------------|---------------|----------|------------------|-------|---------|
|  |               |          | Packing Unit : 1 |       |         |
| Stock Code                                                                          | Type          | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302201503                                                                     | Segmented Rim | 115      | 2.5              | 22.23 | 13300   |
| 7DB230302201503                                                                     | Segmented Rim | 230      | 2.5              | 22.23 | 6600    |

### Applications :

General purpose Dry cutting of Masonry and Concrete applications.

Re-inforced concrete, clay pipes, concrete pipes, concrete, pre-stressed concrete, clay pavers, semi face bricks, face bricks, refractory bricks, clay roof tiles, cement roof tiles, concrete paving slabs, terracotta floor tiles, slate

\* For use in the cutting of Asphalt, Abrasive materials, pre-mixed materials , wet application



## Diamond Cutting Discs - Turbo Cut



| Diamond Cutting Blades - Turbo Cut                                                |           |          |                  |       |         |
|-----------------------------------------------------------------------------------|-----------|----------|------------------|-------|---------|
|  |           |          | Packing Unit : 1 |       |         |
| Stock Code                                                                        | Type      | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302202003                                                                   | Turbo Cut | 115      | 2.5              | 22.23 | 13300   |
| 7DB125302202003                                                                   | Turbo Cut | 125      | 2.5              | 22.23 | 12200   |
| 7DB180302202003                                                                   | Turbo Cut | 180      | 2.5              | 22.23 | 8500    |
| 7DB230302202003                                                                   | Turbo Cut | 230      | 2.5              | 22.23 | 6600    |



| Diamond Cutting Blades - Turbo Cut                                                  |           |          |                  |       |         |
|-------------------------------------------------------------------------------------|-----------|----------|------------------|-------|---------|
|  |           |          | Packing Unit : 1 |       |         |
| Stock Code                                                                          | Type      | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302202103                                                                     | Turbo Cut | 115      | 2.5              | 22.23 | 13300   |
| 7DB230302202103                                                                     | Turbo Cut | 230      | 2.5              | 22.23 | 6600    |

### Application :

General purpose Wet or Dry cutting of Masonry, Concrete and Marble.

Granite with the characteristics of a "chip-free" cut.

Clay pipes, clay pavers, face bricks, terracotta floor tiles, slate, terrazzo, tiles, glazed tiles, granite, marble

| Diamond Cutting Blades - Continuous Rim                                           |                |          |                  |       |         |
|-----------------------------------------------------------------------------------|----------------|----------|------------------|-------|---------|
|  |                |          | Packing Unit : 1 |       |         |
| Stock Code                                                                        | Type           | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302203003                                                                   | Continuous Rim | 115      | 2.5              | 22.23 | 13300   |
| 7DB125302203003                                                                   | Continuous Rim | 125      | 2.5              | 22.23 | 12200   |
| 7DB180302203003                                                                   | Continuous Rim | 180      | 2.5              | 22.23 | 8500    |
| 7DB200302503003                                                                   | Continuous Rim | 200      | 2.5              | 25.00 | 8500    |
| 7DB230302203003                                                                   | Continuous Rim | 230      | 2.5              | 22.23 | 6600    |
| 7DB250302503003                                                                   | Continuous Rim | 250      | 2.5              | 25.00 | 6100    |
| 7DB300302503003                                                                   | Continuous Rim | 300      | 2.5              | 25.00 | 5000    |

| Diamond Cutting Blades - Continuous Rim                                            |                |          |                  |       |         |
|------------------------------------------------------------------------------------|----------------|----------|------------------|-------|---------|
|  |                |          | Packing Unit : 1 |       |         |
| Stock Code                                                                         | Type           | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302203103                                                                    | Continuous Rim | 115      | 2.5              | 22.23 | 13300   |
| 7DB230302203103                                                                    | Continuous Rim | 230      | 2.5              | 22.23 | 6600    |

| Diamond Cutting Blades - Continuous Rim                                             |                |          |                  |       |         |
|-------------------------------------------------------------------------------------|----------------|----------|------------------|-------|---------|
|  |                |          | Packing Unit : 1 |       |         |
| Stock Code                                                                          | Type           | Diameter | Thickness        | Bore  | Max RPM |
| 7DB115302203503                                                                     | Continuous Rim | 115      | 2.5              | 22.23 | 13300   |
| 7DB230302203503                                                                     | Continuous Rim | 230      | 2.5              | 22.23 | 6600    |

Application :

General purpose Wet cutting of Ceramics, Masonry and Marble.

Granite with the characteristics of a "chip-free" cut.

Tiles, glazed tiles, porcelain, marble

# Lamellar Flap Discs



| SLTT Steel, our Turbo Flap Disc for universal application on Steel and Aluminium    |          |           |             |                   |              |
|-------------------------------------------------------------------------------------|----------|-----------|-------------|-------------------|--------------|
|    |          |           |             | Packing Unit : 10 |              |
| Stock Code                                                                          | Diameter | Bore      |             | RPM               | Quality      |
| 6FL115                                                                              | 115      | 22.23     | Steel       | 13300             | ZK40, ZK60   |
| 6FL125                                                                              | 125      | 22.23     | Steel       | 12250             | ZK40, ZK60   |
| 6FL150                                                                              | 150      | 22.23     | Steel       | 10100             | ZK40         |
| 6FL178                                                                              | 178      | 22.23     | Steel       | 8500              | ZK40, ZK60   |
| V2 Power INOX to work on Stainless Steel                                            |          |           |             |                   |              |
|    |          |           |             | Packing Unit : 10 |              |
| Stock Code                                                                          | Diameter | Thickness | Bore        | RPM               | Quality      |
| 6FL230                                                                              | 230      | 22.23     | Steel       | 6600              | ZKS40        |
| V2 Power Steel for universal application on Steel and Aluminium                     |          |           |             |                   |              |
|  |          |           |             | Packing Unit : 10 |              |
| Stock Code                                                                          | Diameter | Thickness | Bore        | RPM               | Quality      |
| 6FL115                                                                              | 115      | 22.23     | Steel       | 13300             | ZK40, ZK60   |
| 6FL125                                                                              | 125      | 22.23     | Steel       | 12250             | ZK40         |
| 6FL178                                                                              | 178      | 22.23     | Steel       | 8500              | ZKS40, ZKS60 |
| V2 Power ALU                                                                        |          |           |             |                   |              |
|  |          |           |             | Packing Unit : 10 |              |
| Stock Code                                                                          | Diameter | Bore      | Application | RPM               | Quality      |
| 6FL115                                                                              | 115      | 22.23     | Alu         | 13300             | SIC 40       |
| 6FL178                                                                              | 178      | 22.23     | Alu         | 8500              | SIC 36       |

## Lamellar Flap Discs

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### Purple Grain Discs



Packing Unit : 1

| Stock Code      | Description         | Diameter | RPM   | Quality    |
|-----------------|---------------------|----------|-------|------------|
| 6DC115220369024 | Purple Grain Single | 115      | 13300 | CERAMIC 36 |
| 6DC115140368024 | Purple Grain Multi  | 115      | 13300 | CERAMIC 36 |

★★★

### SLTflex



Packing Unit : 10

| Stock Code | Diameter | Bore | RPM   | Quality    |
|------------|----------|------|-------|------------|
| 6FL115     | 115      | M14  | 13300 | ZK40, ZK60 |

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### SLTR - Lamellar Flap Discs, Zirconia Blue (reinforced fibre backing)



Packing Unit : 10

| Stock Code | Diameter | Bore  | RPM   | Quality                 |
|------------|----------|-------|-------|-------------------------|
| 6FL100     | 100      | 16    | 15300 | ZK40, ZK60, ZK120       |
| 6FL115     | 115      | 22.23 | 13300 | ZK40, ZK60, ZK80, ZK120 |
| 6FL178     | 178      | 22.23 | 8500  | ZK40, ZK60, ZK80, ZK120 |

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### Lamellar Flap Discs, competitively priced (reinforced fibre backing)



Packing Unit : 10

| Stock Code | Diameter | Bore  | RPM   | Quality          |
|------------|----------|-------|-------|------------------|
| 6FL115     | 115      | 22.23 | 13300 | ZK40, ZK60, ZK80 |

## Lamellar Flap Discs



### SLTO - Flat Lamellar Flap Disc, Zirconia Blue (reinforced fibre backing)



Packing Unit : 10

| Stock Code      | Diameter | Bore  | RPM   | Quality |
|-----------------|----------|-------|-------|---------|
| 6FL115080125024 | 115      | 22.23 | 13300 | ZK80    |



### ASVT, Nylon disc for angle grinder, with reinforced fibre backing



Packing Unit : 10

| Stock Code      | Diameter | Thickness | Bore  | RPM  | Quality       |
|-----------------|----------|-----------|-------|------|---------------|
| 6FL115000001024 | 115      | 13        | 22.23 | 4900 | ASVT - Coarse |

- Removal of paint & adhesives
- Removal of cement & concrete residues
- De-rusting, restoring and polishing of a wide variety of surfaces
- Graining and the finishing of wood
- Derusting and preparation work on boats and ships, e.g. barnacles
- Usable without supporting-plate on adjustable & slow speed angle grinders.



### SLTP, Polishing Disc



Packing Unit : 10

| Stock Code      | Diameter | Bore  | RPM  | Quality |
|-----------------|----------|-------|------|---------|
| 6FP115000513024 | 115      | 22.23 | 8350 | Soft    |
| 6FP115000523024 | 115      | 22.23 | 8350 | Medium  |

Ideal for working on stainless steel, aluminium and other non ferrous metals. With the SLTP deburring, cleaning and polishing applications could be accomplished. The fleece fibre construction avoids the glogging of this tool. The high tool life and the less edge abrasion enhance the efficiency. Usable without supporting-place on adjustable and slow-speed angle grinders.



### SLTV, Nawaroflex - for finishing and polishing



Packing Unit : 10

| Stock Code      | Diameter | Bore  | RPM  | Quality |
|-----------------|----------|-------|------|---------|
| 6FV115221042024 | 115      | 22.23 | 4900 | A104    |
| 6FV115221062024 | 115      | 22.23 | 4900 | A106    |

Usable without supporting-plate on adjustable and slow-speed angle grinders.



| Mounted flap wheels of abrasive cloth                                             |          |           |       |                           |
|-----------------------------------------------------------------------------------|----------|-----------|-------|---------------------------|
|  |          |           |       | Packing Unit : 10         |
| Stock Code                                                                        | Diameter | Thickness | Shank | Grit Size                 |
| 6FS02010                                                                          | 20       | 10        | 3     | 80                        |
| 6FS02015                                                                          | 20       | 15        | 6     | 80                        |
| 6FS02020                                                                          | 20       | 20        | 6     | 80,120,240                |
| 6FS02515                                                                          | 25       | 15        | 6     | 80,120                    |
| 6FS03005                                                                          | 30       | 5         | 6     | 60,80,120                 |
| 6FS03010                                                                          | 30       | 10        | 3     | 60,120,240,320            |
| 6FS03010                                                                          | 30       | 10        | 6     | 60,80,150                 |
| 6FS03015                                                                          | 30       | 15        | 6     | 60,80,120                 |
| 6FS03020                                                                          | 30       | 20        | 6     | 60                        |
| 6FS04010                                                                          | 40       | 10        | 6     | 80                        |
| 6FS04015                                                                          | 40       | 15        | 6     | 60,80,120,180,240,320,400 |
| 6FS04020                                                                          | 40       | 20        | 6     | 60,80,240                 |
| 6FS04025                                                                          | 40       | 25        | 6     | 60,80,120                 |
| 6FS04040                                                                          | 40       | 40        | 6     | 60,80,120                 |
| 6FS05010                                                                          | 50       | 10        | 6     | 80                        |
| 6FS05015                                                                          | 50       | 15        | 6     | 40,60,80,120,240          |
| 6FS05020                                                                          | 50       | 20        | 6     | 40,60,80,120,240          |
| 6FS05030                                                                          | 50       | 30        | 6     | 60,80,120                 |
| 6FS05040                                                                          | 50       | 40        | 6     | 60,80,120                 |
| 6FS06015                                                                          | 60       | 15        | 6     | 80                        |
| 6FS06020                                                                          | 60       | 20        | 6     | 60,80,120                 |
| 6FS06030                                                                          | 60       | 30        | 6     | 40,60,80,120,240          |
| 6FS06040                                                                          | 60       | 40        | 6     | 40,60,80,120,240          |
| 6FS06050                                                                          | 60       | 50        | 6     | 60                        |
| 6FS08020                                                                          | 80       | 20        | 6     | 60,80,120                 |
| 6FS08030                                                                          | 80       | 30        | 6     | 60,80,120,240             |
| 6FS08050                                                                          | 80       | 50        | 6     | 40,60,80,120              |

These tools consist of individual flaps of Aluminium Oxide cloth or fleece radially located around the hub of the tool; they are mainly used in hand-held power tools.

Examples of applications for cloth flappers:

- finishing
- deburring
- surface grinding
- decorative finishing
- derusting
- fettling
- bevelling

## Mounted flap wheels of abrasive fleece



| SFV Mounted Flap Wheels of abrasive fleece shaft mounted - Aluminium Oxide        |          |           |       |                   |
|-----------------------------------------------------------------------------------|----------|-----------|-------|-------------------|
|  |          |           |       | Packing Unit : 10 |
| Stock Code                                                                        | Diameter | Thickness | Shank | Grit Size         |
| 6FN040200610424                                                                   | 40       | 20        | 6     | Course A104       |
| 6FN040200610624                                                                   | 40       | 20        | 6     | Medium A106       |
| 6FN040300610724                                                                   | 40       | 30        | 6     | Fine A107         |
| 6FN050300610624                                                                   | 50       | 30        | 6     | Medium A106       |
| 6FN080500610424                                                                   | 80       | 50        | 6     | Coarse A104       |
| 6FN080500610624                                                                   | 80       | 50        | 6     | Medium A106       |
| 6FN080500610724                                                                   | 80       | 50        | 6     | Fine A107         |

Applications for fleece flappers: - matting, conditioning, polishing, finishing, fine surface finishing



| SFM Combination Mounted Flap Wheels of abrasive fleece and abrasive cloth shaft mounted |          |           |       |                   |
|-----------------------------------------------------------------------------------------|----------|-----------|-------|-------------------|
|      |          |           |       | Packing Unit : 10 |
| Stock Code                                                                              | Diameter | Thickness | Shank | Grit Size         |
| 6FN080500680024                                                                         | 80       | 50        | 6     | Coarse A104/80    |

Applications for fleece flapper with abrasive cloth : - preparation work, de-rusting, pre-finishing



### LSL, Flap Wheels of abrasive cloth



Packing Unit : 1

| Stock Code | Size      | 40 | 60 | 80 | 120 | 180 | 240 |
|------------|-----------|----|----|----|-----|-----|-----|
| 6FG1502525 | 150X25X25 |    | X  | X  | X   |     | X   |
| 6FG1505025 | 150X50X25 |    | X  | X  | X   | X   | X   |
| 6FG2002525 | 200X25X25 |    | X  | X  | X   |     | X   |
| 6FG2005025 | 200X50X25 |    | X  | X  | X   |     | X   |

### LSL - Flap Wheels of abrasive cloth

These wheels with various bore dimensions can be used on both hand-held and floor-stand type machines. The type LSL consists of individual flaps imbedded radially into a very substantial resin-based core.



### LSL, Flap Wheels of abrasive cloth for angle grinder



Packing Unit : 1

| Stock Code | Size      | 40 | 60 | 80 | 120 |  |  |
|------------|-----------|----|----|----|-----|--|--|
| 6FG1252014 | 125X20X14 | X  | X  | X  | X   |  |  |

### LSL - Flap wheels of abrasive cloth for angle grinder

LSL Flappers is designed to go on your standard angle grinder, mounting is made easy with a 14 mm thread. Certified to operate at 80 m/s. Currently available in 125 mm.



### LSV, Flap Wheels of abrasive fleece



Packing Unit : 1

| Stock Code | Size      | Medium<br>A106 | Fine<br>A107 |
|------------|-----------|----------------|--------------|
| 6FN1502525 | 150X25X25 | X              |              |
| 6FN1505025 | 150X50X25 | X              | X            |

## Surface Conditioning Rolls



| LWL, Flap Rolls of abrasive cloth for conditioning machines                       |          |           |                  |           |
|-----------------------------------------------------------------------------------|----------|-----------|------------------|-----------|
|  |          |           | Packing Unit : 1 |           |
| Stock Code                                                                        | Diameter | Thickness | Bore             | Grit Size |
| 6FG1001001908024                                                                  | 100      | 100       | 19               | 80        |

**LWL - Flap rolls of abrasive cloth for conditioning machines. Application : preparation of work, deburring, de-rusting.**

These rolls have a nineteen mm bore with four keyways, they are used on hand-held surface conditioning machines. These tools consists of individual flaps which are radially embedded into a resin core.



| LWV, Flap Rolls of abrasive fleece for conditioning machines                       |          |           |                  |           |
|------------------------------------------------------------------------------------|----------|-----------|------------------|-----------|
|  |          |           | Packing Unit : 1 |           |
| Stock Code                                                                         | Diameter | Thickness | Bore             | Grit Size |
| 6FN1001001910424                                                                   | 100      | 100       | 19               | A104      |
| 6FN1001001910624                                                                   | 100      | 100       | 19               | A106      |
| 6FN1001001910724                                                                   | 100      | 100       | 19               | A107      |

**LWV - Flap rolls of abrasive fleece for conditioning machines. Application: conditioning, polishing, finishing, final finishing**

This product type consists of abrasive fleece flaps, the special fleece gives the tool flexibility and conforms to the individual work piece profile.



| LWM, Flap Rolls of abrasive fleece / abrasive cloth combination                     |          |           |                  |           |
|-------------------------------------------------------------------------------------|----------|-----------|------------------|-----------|
|  |          |           | Packing Unit : 1 |           |
| Stock Code                                                                          | Diameter | Thickness | Bore             | Grit Size |
| 6FN100100198024                                                                     | 100      | 100       | 19               | A104/80   |
| 6FN100100191524                                                                     | 100      | 100       | 19               | A106/150  |

**LWM - Flap rolls of abrasive fleece with abrasive cloth insert for conditioning machines**

Due to the combination of coated abrasive and abrasive fleece, greater stock removal is achieved compared to the product type LWV.

## Ceramic Resin Fibre Discs

|                                                                                   |  |  |  |  |  |                   |  |  |  |
|-----------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|
|  |  |  |  |  |  | Packing Unit : 25 |  |  |  |
|-----------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|

## Resin Fibre Discs

| Stock Code | Size     | Type        | 36 | 50 | 60 | 80 |  |  |  |
|------------|----------|-------------|----|----|----|----|--|--|--|
| 6DC115     | 115 X 22 | Red Ceramic | X  |    | X  | X  |  |  |  |
| 6DC180     | 180 X 22 | Red Ceramic | X  | X  | X  |    |  |  |  |

## Resin Fibre Discs

|                                                                                   |  |  |  |  |  |                   |  |  |  |
|-----------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|
|  |  |  |  |  |  | Packing Unit : 25 |  |  |  |
|-----------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|

## Resin Fibre Discs

| Stock Code | Size     | Type                  | 16 | 24 | 36 | 60 | 80 | 100 | 120 |
|------------|----------|-----------------------|----|----|----|----|----|-----|-----|
| 6DD10016   | 100 x 16 | RB314 Aluminium Oxide | X  | X  | X  | X  |    |     |     |
| 6DD11522   | 115 X 22 | RB314 Aluminium Oxide |    | X  | X  | X  | X  | X   | X   |
| 6DD11522   | 115 X 22 | RB414 Zirconia        |    | X  | X  | X  | X  | X   | X   |
| 6DD12522   | 125 X 22 | RB314 Aluminium Oxide | X  | X  | X  | X  | X  | X   |     |
| 6DD18022   | 180 X 22 | RB314 Aluminium Oxide | X  | X  | X  | X  | X  | X   | X   |
| 6DD18022   | 180 X 22 | RB414 Zirconia        |    |    | X  | X  |    |     |     |

## Semi Flex Discs

|                                                                                     |  |  |  |  |  |                   |  |  |  |
|-------------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|
|  |  |  |  |  |  | Packing Unit : 25 |  |  |  |
|-------------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|

## Semi Flex Discs

| Stock Code | Size     | Type                | 16 | 36 |  |  |  |  |  |
|------------|----------|---------------------|----|----|--|--|--|--|--|
| 6DC11522   | 115 X 22 | Semi-Flex Sic Discs | X  | X  |  |  |  |  |  |
| 6DC18022   | 180 X 22 | Semi-Flex Sic Discs | X  | X  |  |  |  |  |  |

## Resin Fibre Discs

|                                                                                     |  |  |  |  |  |                   |  |  |  |
|-------------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|
|  |  |  |  |  |  | Packing Unit : 25 |  |  |  |
|-------------------------------------------------------------------------------------|--|--|--|--|--|-------------------|--|--|--|

## Resin Fibre Discs

| Stock Code | Size     | Type             | 16 | 24 | 36 | 60 | 80 | 100 | 120 |
|------------|----------|------------------|----|----|----|----|----|-----|-----|
| 6DD10016   | 100 x 16 | Aluminium Oxide  | X  | X  | X  | X  |    |     |     |
| 6DD11522   | 115 X 22 | Aluminium Oxide  | X  | X  | X  | X  | X  | X   | X   |
| 6DD11522   | 115 X 22 | Zirconia         |    | X  | X  | X  | X  | X   | X   |
| 6DC11522   | 115 X 22 | Silicone Carbide |    | X  | X  | X  | X  |     |     |
| 6DD12522   | 125 X 22 | Aluminium Oxide  | X  | X  | X  | X  | X  | X   |     |
| 6DD18022   | 180 X 22 | Aluminium Oxide  | X  | X  | X  | X  | X  | X   |     |
| 6DD18022   | 180 X 22 | Zirconia         |    | X  | X  | X  | X  | X   | X   |
| 6DC18022   | 180 X 22 | Silicone Carbide | X  | X  | X  | X  | X  |     |     |



**LUKAS**



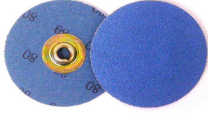
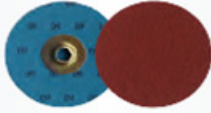
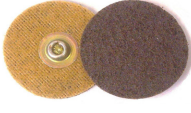
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## Quick Change Discs - PSG

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| Quick Change Discs - PSG                                                            |           |          |        |                   |
|-------------------------------------------------------------------------------------|-----------|----------|--------|-------------------|
|    |           |          |        | Packing Unit : 50 |
| Stock Code                                                                          | Type      | Diameter | Grit   | Max RPM           |
| 6SD0500605024                                                                       | ZIRCONIA  | 50       | Z60    | 30000             |
| 6SD0500805024                                                                       | ZIRCONIA  | 50       | Z80    | 30000             |
| Quick Change Discs - PSG                                                            |           |          |        |                   |
|    |           |          |        | Packing Unit : 50 |
| Stock Code                                                                          | Type      | Diameter | Grit   | Max RPM           |
| 6SD0500360024                                                                       | Brown Alo | 50       | NK36   | 30000             |
| 6SD0500600024                                                                       | Brown Alo | 50       | NK60   | 30000             |
| 6SD0500800024                                                                       | Brown Alo | 50       | NK80   | 30000             |
| 6SD0501200024                                                                       | Brown Alo | 50       | NK120  | 30000             |
| Quick Change Discs - PSG                                                            |           |          |        |                   |
|  |           |          |        | Packing Unit : 50 |
| Stock Code                                                                          | Type      | Diameter | Grit   | Max RPM           |
| 6SD0500901024                                                                       | Fleece    | 50       | coarse | 8000              |
| 6SD0500902024                                                                       | Fleece    | 50       | medium | 8000              |

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| GTG, Mandrels for quick change abrasive discs                                       |          |          |       |                   |
|-------------------------------------------------------------------------------------|----------|----------|-------|-------------------|
|  |          |          |       | Packing Unit : 10 |
| Stock Code                                                                          | Type     | Diameter | Shank | Max RPM           |
| 6SH050060024                                                                        | GTG Hard | 50       | 6     | 30000             |

## Cloth Belts



| Cloth Belts for portable sanders, Belt RB320 skived with lap joint                |           |    |    |    |                   |     |
|-----------------------------------------------------------------------------------|-----------|----|----|----|-------------------|-----|
|  |           |    |    |    | Packing Unit : 10 |     |
| Stock Code                                                                        | Size      | 40 | 60 | 80 | 100               | 120 |
| 6MB013457                                                                         | 13 X 457  | X  | X  | X  | X                 |     |
| 6MB030533                                                                         | 30 X 533  | X  | X  | X  | X                 |     |
| 6MB060400                                                                         | 60 X 400  | X  | X  | X  | X                 |     |
| 6MB065410                                                                         | 65 X 410  | X  | X  | X  | X                 |     |
| 6MB075457                                                                         | 75 X 457  | X  | X  | X  | X                 | X   |
| 6MB075480                                                                         | 75 X 480  | X  | X  | X  | X                 |     |
| 6MB075510                                                                         | 75 X 510  | X  | X  | X  | X                 |     |
| 6MB075533                                                                         | 75 X 533  | X  | X  | X  | X                 | X   |
| 6MB075610                                                                         | 75 X 610  | X  | X  | X  | X                 |     |
| 6MB100533                                                                         | 100 X 533 | X  | X  | X  | X                 |     |
| 6MB100560                                                                         | 100 X 560 | X  | X  | X  | X                 |     |
| 6MB100610                                                                         | 100 X 610 | X  | X  | X  | X                 | X   |
| 6MB100620                                                                         | 100 X 620 | X  | X  | X  | X                 |     |
| 6MB100915                                                                         | 100 X 915 | X  | X  | X  | X                 |     |
| 6MB110620                                                                         | 110 X 620 | X  | X  | X  | X                 |     |

Various other sizes custom made sanding belts on request in Brown Aluminium, Silicone Carbide & Zirconia material.



## Surface Conditioning

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| PSH - Quick change discs with non woven material, velcro self fixing system & Holder |      |                |          |                                                        |
|--------------------------------------------------------------------------------------|------|----------------|----------|--------------------------------------------------------|
|     |      |                |          | Packing Unit : 10 (Discs)<br>Packing Unit : 1 (Holder) |
| Stock Code                                                                           | Type | Quality        | Diameter | Grit                                                   |
| 7FD115                                                                               | PSH  | Non Woven Disc | 115      | Very Fine (Blue)                                       |
| 7FD115                                                                               | PSH  | Non Woven Disc | 115      | Maroon (Medium)                                        |
| 7FD115                                                                               | PSH  | Non Woven Disc | 115      | Coarse (Brown)                                         |
| 6DB11514100324                                                                       | GTH  | Back up Pad    | 115      | M14                                                    |

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| Surface Conditioning Flap Discs (AN701-50)                                        |           |           |          |                        |
|-----------------------------------------------------------------------------------|-----------|-----------|----------|------------------------|
|  |           |           |          | Packing Unit : 10      |
| Stock Code                                                                        | Type      | Quality   | Diameter | Grit                   |
| 7FD1150206067                                                                     | Flap Disc | Non Woven | 115      | Very Fine (280#)       |
| 7FD1150205067                                                                     | Flap Disc | Non Woven | 115      | Fine (Blue) (180#)     |
| 7FD1150204067                                                                     | Flap Disc | Non Woven | 115      | Maroon (Medium) (100#) |
| 7FD1150203067                                                                     | Flap Disc | Non Woven | 115      | Coarse (Brown) (80#)   |

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| Burnishing Machine (Conditioning Machine), Cushion Wheel, Adaptor & Accessories     |                                   |         |          |                              |
|-------------------------------------------------------------------------------------|-----------------------------------|---------|----------|------------------------------|
|  |                                   |         |          | Packing Unit : 1             |
| Stock Code                                                                          | Type                              | Quality | Diameter | ZAR Price Excl. VAT          |
| 1BUR1001001077                                                                      | Conditioning Machine 100 mm       |         |          | On request                   |
| 1DC94472001                                                                         | Cushion Wheel                     |         |          | On request                   |
| 1DC058014001                                                                        | Cushion Adaptor 5/8 to M14        |         |          | On request                   |
|                                                                                     | 90x400 Surface Conditioning Belts |         |          | V/Fine, Fine, Medium, Coarse |
|                                                                                     | 90x400 Zirconia & Brown Alu Belts |         |          | Various grits                |

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| Felt Surface Conditioning Flap Discs & Polishing Discs                              |           |           |          |                  |
|-------------------------------------------------------------------------------------|-----------|-----------|----------|------------------|
|  |           |           |          | Packing Unit : 1 |
| Stock Code                                                                          | Type      | Quality   | Diameter | Grit             |
| 6FF115220103080                                                                     | Flap Disc | 3 mm felt | 115 x 22 | Felt             |
| 6FF115220106080                                                                     | Flap Disc | 6 mm felt | 115 x 22 | Felt             |